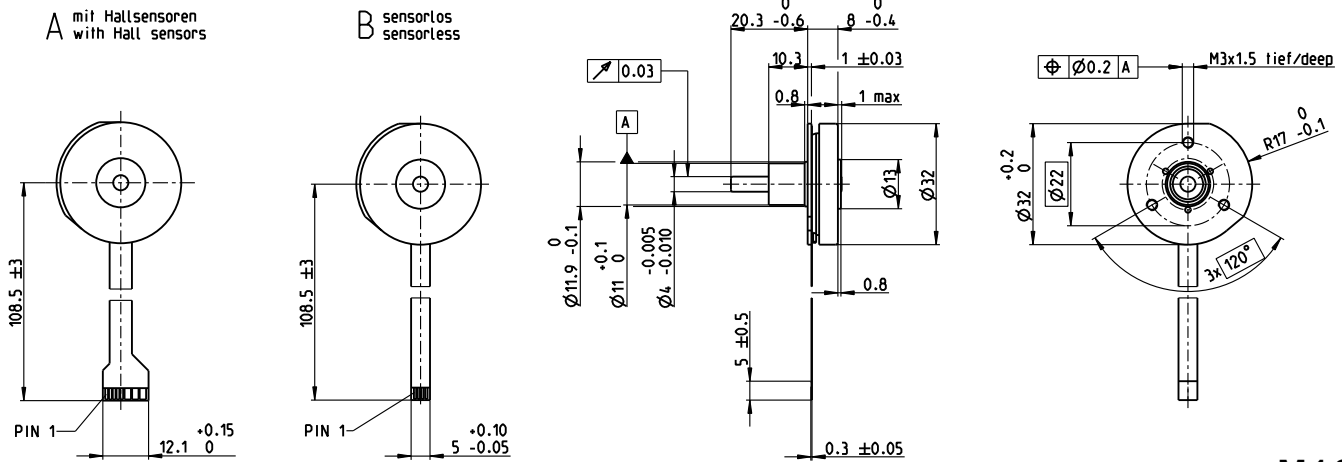


# EC 32 flat $\varnothing 32$ mm, brushless, 6 watt

EC flat



M 1:2

- Stock program
- Standard program
- Special program (on request)

## Part Numbers

	339259	200187	339260	339261
A with Hall sensors	339259	200187	339260	339261
B sensorless	339263	200138	339264	339265

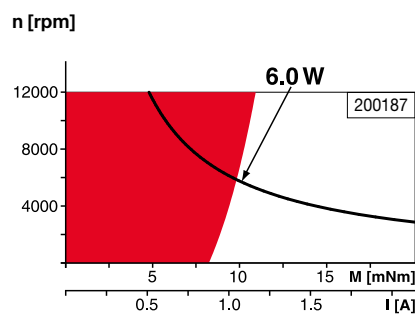
## Motor Data

Values at nominal voltage		6	9	12	24
1 Nominal voltage	V	6	9	12	24
2 No load speed	rpm	9210	8380	7970	9310
3 No load current	mA	186	107	75.6	46.2
4 Nominal speed	rpm	3860	3640	3210	4480
5 Nominal torque (max. continuous torque)	mNm	7.61	8.89	7.98	9.42
6 Nominal current (max. continuous current)	A	1.37	0.929	0.614	0.401
7 Stall torque <sup>1</sup>	mNm	15.5	19	15.7	22.8
8 Stall current	A	2.73	2	1.19	0.995
9 Max. efficiency	%	55	60	57	62
Characteristics		6	9	12	24
10 Terminal resistance phase to phase	$\Omega$	2.2	4.5	10.1	24.1
11 Terminal inductance phase to phase	mH	0.378	1.06	2.04	6.19
12 Torque constant	mNm/A	5.67	9.5	13.2	23
13 Speed constant	rpm/V	1680	1010	724	416
14 Speed/torque gradient	rpm/mNm	651	476	551	437
15 Mechanical time constant	ms	94.8	69.3	80.3	63.6
16 Rotor inertia	gcm <sup>2</sup>	13.9	13.9	13.9	13.9

## Specifications

<b>Thermal data</b>	
17 Thermal resistance housing-ambient	8.25 K/W
18 Thermal resistance winding-housing	6.21 K/W
19 Thermal time constant winding	3.48 s
20 Thermal time constant motor	22.1 s
21 Ambient temperature	-40...+100°C
22 Max. winding temperature	+125°C
<b>Mechanical data (preloaded ball bearings)</b>	
23 Max. speed	12000 rpm
24 Axial play at axial load < 5.0 N	0 mm
	> 5.0 N
	typ. 0.6 mm
25 Radial play	preloaded
26 Max. axial load (dynamic)	4.8 N
27 Max. force for press fits (static)	45 N
(static, shaft supported)	1000 N
28 Max. radial load, 15 mm from flange	10.5 N

## Operating Range



## Comments

- Continuous operation**  
In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient. = Thermal limit.
- Short term operation**  
The motor may be briefly overloaded (recurring).
- Assigned power rating**

## Other specifications

29 Number of pole pairs	4
30 Number of phases	3
31 Weight of motor	32 g

Values listed in the table are nominal.

Connection	with Hall sensors	sensorless
Pin 1	V <sub>Hall</sub> 3.5...24 VDC	Motor winding 1
Pin 2	Hall sensor 3	Motor winding 2
Pin 3	Hall sensor 1	Motor winding 3
Pin 4	Hall sensor 2	↘ neutral point
Pin 5	GND	
Pin 6	Motor winding 3	
Pin 7	Motor winding 2	
Pin 8	Motor winding 1	
<b>Adapter</b>	<b>Part number</b>	<b>Part number</b>
see p. 529	220300	220310
<b>Connector</b>	<b>Part number</b>	<b>Part number</b>
TE	1-84953-1	84953-4
Molex	52207-1133	52207-0433

Pin for design with Hall sensors:  
FPC, 11-pol, Pitch 1.0 mm, top contact style  
Wiring diagram for Hall sensors see p. 59

<sup>1</sup>Calculation does not include saturation effect (p. 71/178)

## maxon Modular System

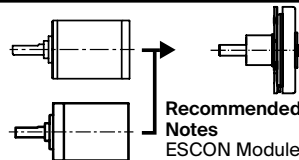
Details on catalog page 46

### Planetary Gearhead

$\varnothing 22$  mm  
0.5 - 1.0 Nm  
Page 383

### Planetary Gearhead

$\varnothing 22$  mm  
0.5 - 2.0 Nm  
Page 386



### Recommended Electronics:

Notes	Page 46
ESCON Module 24/2	500
ESCON 36/3 EC	501
ESCON Mod. 50/4 EC-S	501
DEC Module 24/2	505
EPOS4 Micro 24/5	509
EPOS4 Mod./Comp. 24/1.5	510
EPOS4 Comp. 24/5 3-axes	511